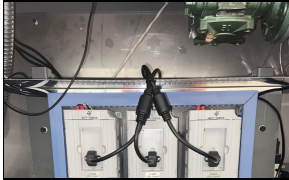
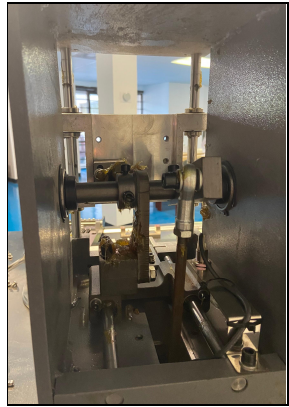




## SACF 25<sup>®</sup> Lubrication Schedule

Part	Location	Image	Frequency	Type of Lubricant
Main Worm Gear	Mounted above the Motor in the lower section of the machine.		Visually inspect through the eye glass and apply when dry (approximately weekly).	460 Grade Worm Gear Oil
Capsule Sewing Section Bearings	Inside the Capsule Sewing Section		Visually inspect and apply when dry (approximately monthly).	NLGI Grade 1