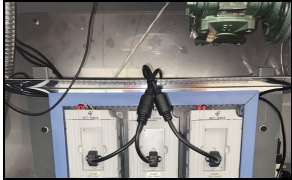
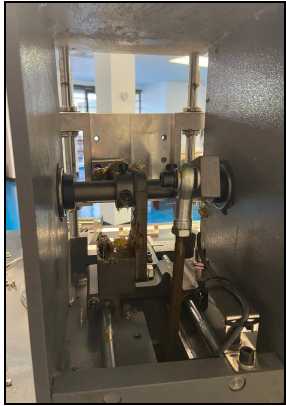





SACF 25[®] Lubrication Schedule

Part	Location	Image	Frequency	Type of Lubricant
Main Worm Gear	Mounted above the Motor in the lower section of the machine.	 A photograph showing the internal components of the machine, specifically the main worm gear assembly, which is mounted above the motor in the lower section.	Visually inspect through the eye glass and apply when dry (approximately weekly).	460 Grade Worm Gear Oil
Capsule Sewing Section Bearings	Inside the Capsule Sewing Section	 A photograph showing the internal bearings of the capsule sewing section, which are located inside the capsule sewing section of the machine.	Visually inspect and apply when dry (approximately monthly).	NLGI Grade 1
Tooling	Container	 A photograph of a clear plastic storage bin with a blue handle, used for storing tooling.	Cover and store in oil after cleaning	Mineral Oil