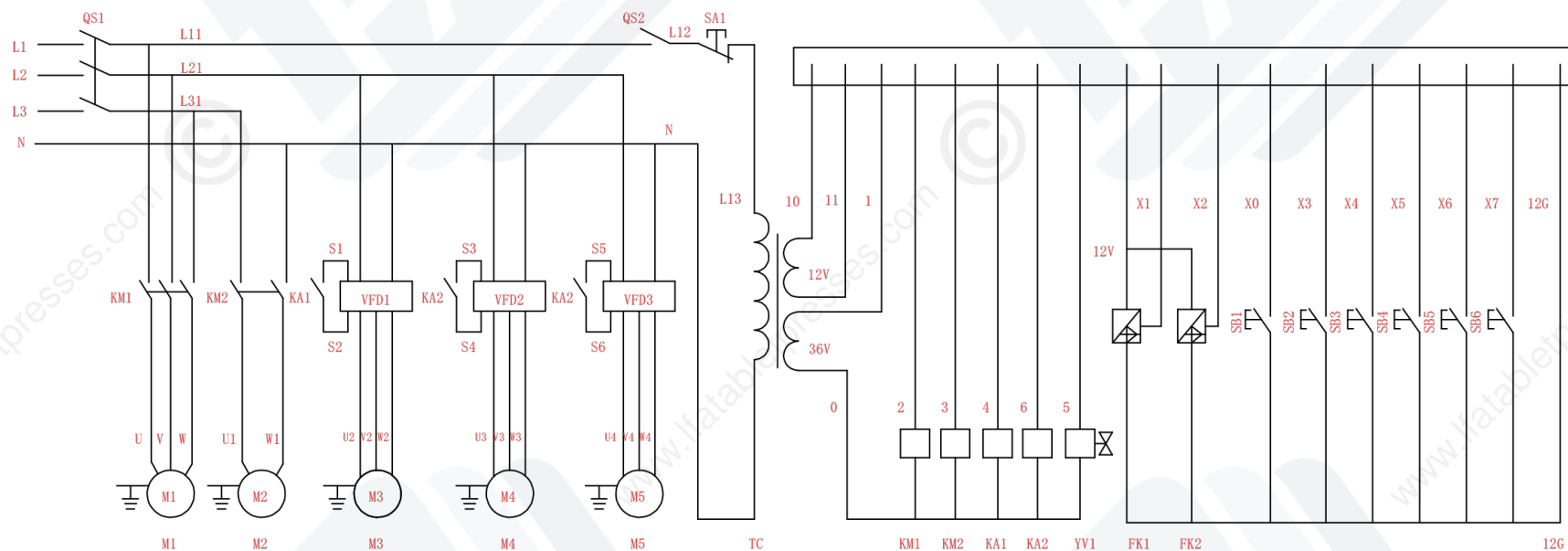


Main power	Vacuum pump	Air pump	Capsule poke monitor	Filling material	Filling material motor	Emergency stop and transformer	Computer control system		
							Computer power input	Computer relay control output	Computer photoelectric input



Key

VFD1-3: Capsule Poke; Rotary Plate; Lead screw converter

TC: Transformer

YV1: Solenoid valve

FK1: Capsule poke proximity sensor

FK2: Filling proximity sensor

SB1: Auto/manual switch

SB2: External power on switch

SB3-6: Vacuum; Poke capsule; Filling; Switch

SA1: Emergency stop

M1-5: Vacuum; Air pump; Poke capsule; Rotary plate; Lead screw; Motor

QS1-2: Three phase; Single phase; Breaker

KA1-2: Poke capsule; Relay of rotary plate lead screw;

KM1-2: Vacuum pump; Air pump; AC relay



www.ifamachines.com

Drawing Name	SACS 25 Electrical Diagram
Product Name	SACS 25
Version	1.1.1
Provided By	Callie Scott