



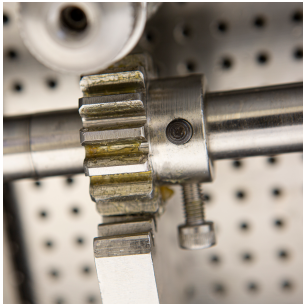




PharmaCap Lubrication Schedule

Part	Location	Image	Frequency	Type of Lubricant
Tamping Plate Handle	The handle threads on top of the tamping plate that locks it into place		After cleaning	Mineral oil
Eccentric Pin Handle	Handle on the side that is pulled to separate capsule caps and bodies		After cleaning	Mineral oil
Large Lever	The point at which the side large lever hinges on the machine		Every 100 hours/once per week	Mineral oil
Eccentric Pin	Pin near the large lever that goes through the top section		Every 2-3 months or after cleaning	NLGI Grade 2



Part	Location	Image	Frequency	Type of Lubricant
Cogs	Underneath the machine		Every 2-3 months or after cleaning	NLGI Grade 1