

# FACF Cleaning Matrix

## Frequency

Part	After Installing Machine	After Every Use	Before Every Use	Inbetween Products That Present A Cross Contamination Risk	Weekly	Monthly	Before Placing In Storage	After Removing From Storage
Capsule Hopper	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule
Powder Hopper	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule
Base	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule
Upper and Lower Sections of Capsule Closing Tooling	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule
Capsule Magazine and Teeth	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Dry clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule
Tamping Turret and Stations	Wet clean and relubricate if specified in lubrication schedule	Dry clean with cloth	Wet clean and relubricate if specified in lubrication schedule	Wet clean and relubricate if specified in lubrication schedule	Dry clean with cloth	Wet clean and relubricate if specified in lubrication schedule	Dry clean with cloth	Wet clean and relubricate if specified in lubrication schedule

### Cleaning Level Key

Level 1 - Remove powder

Level 2 - Dry clean with cloth

Level 3 - Dry clean and re-lubricate if specified in lubrication schedule

Level 4 - Wet clean and re-lubricate if specified in lubrication schedule

**Remove from machine** - Take part out of machine and clean if required. Store it correctly or install back into machine.

**Install into machine** - Install part into the machine and make sure that it has been cleaned. If needed, lubricate to the level required.

**Clean on/in machine** - Clean the part while in the machine and do not remove it. Make sure that all contact surfaces are clean to the level required.

This cleaning matrix is intended as a guide only and is not an exhaustive list. All cleaning schedules will need to be adapted to the industry and product, following industry regulations and the material safety data sheets that come with specific products. Please check with your Food Safety Manager/Department, Quality Control Manager/Department, or other relevant internal departments at your company before using.